

**Garant**

**Indexable insert for turning WCHX 05T104, for "5 in 1" turning and boring tools, Type: SM**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 268478 SM     |
| GTIN         | 4045197470485 |
| Item class   | 21K           |

**Description****Suitable for:**

Boring tool No. 268463 – 268468, size 10.

**Technical description**

|   |                 |
|---|-----------------|
| Cutting speed $v_c$ secondary application | 110 - 140 m/min |
| Cutting speed $v_c$ main application      | 110 - 220 m/min |
| Type                                      | SM              |
| Main application                          | P               |
| Corner radius                             | 0.4 mm          |
| Secondary application                     | M               |
| Grade                                     | HB7120          |
| Tool material                             | Carbide         |
| ISO code indexable insert                 | WCHX 05T104     |
| Number of changes/inserts                 | 3               |

|                              |                              |
|------------------------------|------------------------------|
| suitable for tool dia. $D_c$ | 10 mm                        |
| Type of product              | Indexable insert for turning |